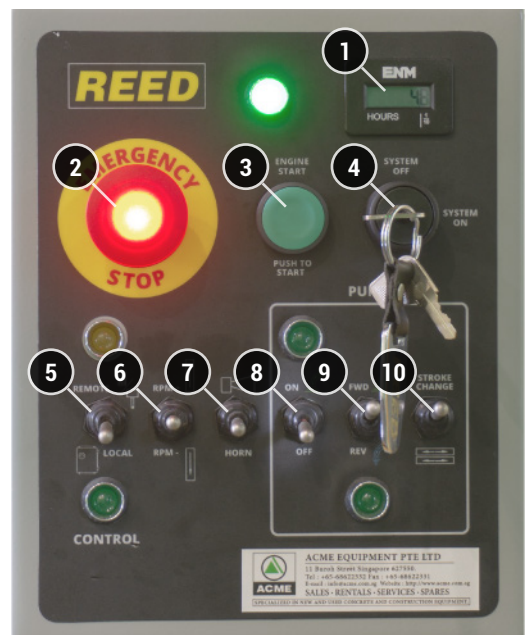




Starting the Pump

1. Turn on the Key Switch.
2. Pull out the Emergency Stop (E-Stop) Switch.
3. Push and hold the Start Button to start the engine.
4. Turn on the Horn Switch to deactivate the E-Stop Light. If the E-Stop Light is **ON**, the pump will not operate.
5. Ensure that the Forward/Reverse Switch is at FWD.
6. Start pumping by turning on the Pump Switch. The S-Tube will start turning.



Control Panel:

1. Hour Meter
2. Emergency Stop (E-Stop) Button
3. Start Button
4. Key Switch
5. Remote/Local Control Mode Switch
6. High/Low RPM Switch
7. Horn Switch
8. Pump Switch
9. Forward/Reverse Switch
10. Stroke Change Switch

Pumping in Reverse

1. Turn off the Pump Switch.
2. Turn the Forward/Reverse Switch to REV.
3. Turn on the Pump Switch to start reversing and removing the pressure.
4. Continue reversing until the Drive Cylinder Pressure Gauge reaches 0 before dismantling. **DO NOT** open the outlet & pipes if there's any pressure shown in pressure gauge.



When the E-Stop Light is on, the pump will not operate

Stopping The Pump

1. Turn off the Pump Switch.
2. Push in the E-Stop Button.
3. Turn off the Key Switch.

Other Functions

1. Change the pumping speed by turning the Flow Control Knob behind the mesh.
2. Agitator's mixing direction can be turned on/changed by using the Agitator Knob.



(1) Flow Control Knob



(2) Agitator Knob



S-Tube and Drive Cylinder Pressure Gauge

